

Air through perfection

## Return grille with fixed blades



**ACP**  
Grilles

## Return grille with fixed blades SD



### Description

SD is a simple deflection grille, made of aluminum, with fixed blades inclined at 45 degrees. The grille is used to evacuate or recirculate air.

### Technical specifications

#### Characteristics

The grille is provided with fixed blades, positioned at 45°, parallel to the "L" (length).

As standard, the grille is manufactured with holes for screw mounting, except for the size 595x595 mm (external dimensions) for the false ceiling 600x600 mm.

The product is delivered with fixing screws.

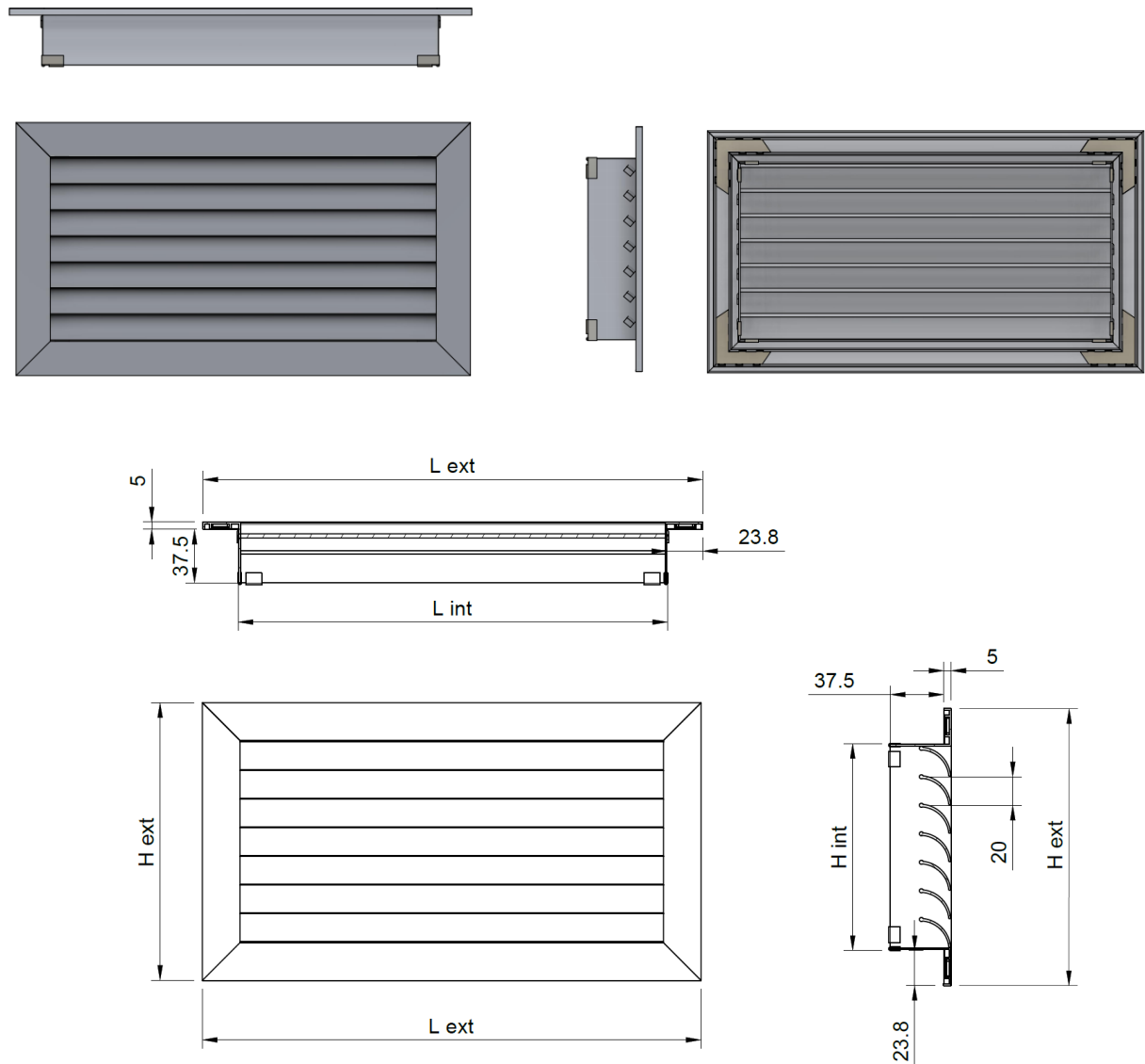
For installation with a mounting frame, the grille is accessorized with fixing clips.

## Materials

The grille is made of extruded aluminum electrostatic field painted in glossy white RAL 9016.

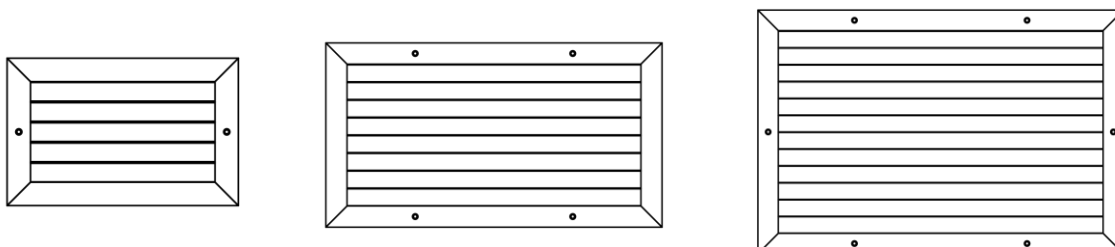
On request, the grille can be made of natural anodized aluminum profiles or can be painted in other shades from the RAL palette.

## Technical drawing



## Product specifications

The grille is made standard with mounting holes positioned on the product frame. The number of holes and their position are made according to the size of the product, according to the pictures and table.



| L x H<br>[mm] | Number of holes |     |     |     |     |     |     |     |     |      |      |      |      |      |      |      |      |      |      |      |
|---------------|-----------------|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|------|------|------|
|               | 100             | 200 | 300 | 400 | 500 | 600 | 700 | 800 | 900 | 1000 | 1100 | 1200 | 1300 | 1400 | 1500 | 1600 | 1700 | 1800 | 1900 | 2000 |
| 85            | 2               | 2   | 4   | 4   | 4   | 4   | 4   | 4   | 4   | 4    | 4    | 6    | 6    | 6    | 6    | 6    | 6    | 8    | 8    | 8    |
| 100           | 2               | 2   | 4   | 4   | 4   | 4   | 4   | 4   | 4   | 4    | 4    | 6    | 6    | 6    | 6    | 6    | 6    | 8    | 8    | 8    |
| 150           | -               | 2   | 4   | 4   | 4   | 4   | 4   | 4   | 4   | 4    | 4    | 6    | 6    | 6    | 6    | 6    | 6    | 8    | 8    | 8    |
| 200           | -               | 2   | 4   | 4   | 4   | 4   | 4   | 4   | 4   | 4    | 4    | 6    | 6    | 6    | 6    | 6    | 6    | 8    | 8    | 8    |
| 300           | -               | -   | 4   | 4   | 4   | 4   | 4   | 4   | 4   | 4    | 4    | 6    | 6    | 6    | 6    | 6    | 6    | 8    | 8    | 8    |
| 400           | -               | -   | -   | 4   | 4   | 4   | 4   | 4   | 4   | 4    | 4    | 6    | 6    | 6    | 6    | 6    | 6    | 8    | 8    | 8    |
| 500           | -               | -   | -   | -   | 4   | 4   | 4   | 4   | 4   | 4    | 4    | 6    | 6    | 6    | 6    | 6    | 6    | 8    | 8    | 8    |
| 600           | -               | -   | -   | -   | -   | 4   | 4   | 4   | 4   | 4    | 4    | 6    | 6    | 6    | 6    | 6    | 6    | 8    | 8    | 8    |
| 700           | -               | -   | -   | -   | -   | -   | 4   | 4   | 4   | 4    | 4    | 8    | 8    | 8    | 8    | 8    | 8    | 10   | 10   | 10   |
| 800           | -               | -   | -   | -   | -   | -   | -   | 6   | 6   | 6    | 6    | 8    | 8    | 8    | 8    | 8    | 8    | 10   | 10   | 10   |
| 900           | -               | -   | -   | -   | -   | -   | -   | -   | 6   | 6    | 6    | 8    | 8    | 8    | 8    | 8    | 8    | 10   | 10   | 10   |
| 1000          | -               | -   | -   | -   | -   | -   | -   | -   | -   | 6    | 6    | 8    | 8    | 8    | 8    | 8    | 8    | 10   | 10   | 10   |
| 1100          | -               | -   | -   | -   | -   | -   | -   | -   | -   | -    | 8    | 8    | 8    | 8    | 8    | 8    | 8    | 10   | 10   | 10   |
| 1200          | -               | -   | -   | -   | -   | -   | -   | -   | -   | -    | -    | 8    | 8    | 8    | 8    | 8    | 8    | 10   | 10   | 10   |
| 1300          | -               | -   | -   | -   | -   | -   | -   | -   | -   | -    | -    | -    | 8    | 8    | 8    | 8    | 8    | 10   | 10   | 10   |
| 1400          | -               | -   | -   | -   | -   | -   | -   | -   | -   | -    | -    | -    | -    | 10   | 10   | 10   | 10   | 10   | 10   | 10   |
| 1500          | -               | -   | -   | -   | -   | -   | -   | -   | -   | -    | -    | -    | -    | -    | 10   | 10   | 10   | 10   | 10   | 10   |
| 1600          | -               | -   | -   | -   | -   | -   | -   | -   | -   | -    | -    | -    | -    | -    | -    | 10   | 10   | 10   | 10   | 10   |
| 1700          | -               | -   | -   | -   | -   | -   | -   | -   | -   | -    | -    | -    | -    | -    | -    | -    | 16   | 16   | 16   | 16   |
| 1800          | -               | -   | -   | -   | -   | -   | -   | -   | -   | -    | -    | -    | -    | -    | -    | -    | -    | 16   | 16   | 16   |
| 1900          | -               | -   | -   | -   | -   | -   | -   | -   | -   | -    | -    | -    | -    | -    | -    | -    | -    | -    | 16   | 16   |
| 2000          | -               | -   | -   | -   | -   | -   | -   | -   | -   | -    | -    | -    | -    | -    | -    | -    | -    | -    | -    | 16   |

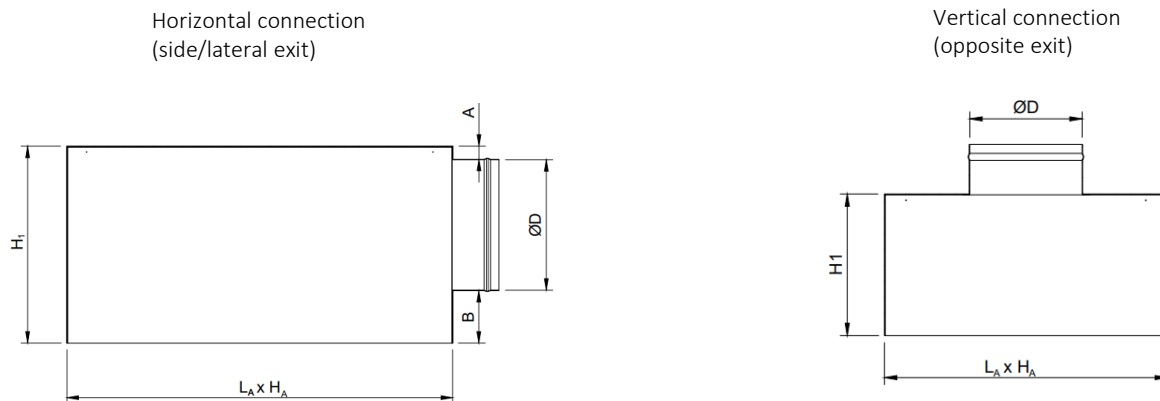
## Accessories

The grille can be delivered with a connecting plenum to the circular duct, with horizontal or vertical connection.

The plenum is provided with suspension elements (lugs) and bead roll on the spigot, for easy fixing of the flexible duct.

The product can be accessorized with opposed blade damper, G4 air filter or mounting frame.

### Adapter (plenum box)

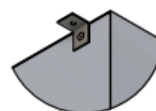
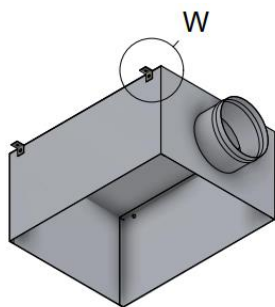


\* For fixing with screws:  $L_A \times H_A = L_{int} \times H_{int} \text{ grille} + 5 \text{ mm}$

\* For fixing with mounting frame:  $L_A \times H_A = L_c \times H_c \text{ mounting frame} + 3 \text{ mm}$

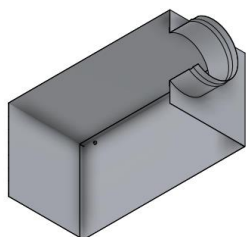
$A, B, H_1$  – depending on demand and  $\varnothing D$

The adapter is made of Z140 galvanized steel sheet and is equipped with suspension lugs.

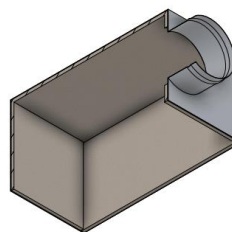


W - Suspension lug

On request, the plenum can be insulated with 6 mm thick elastomeric rubber.



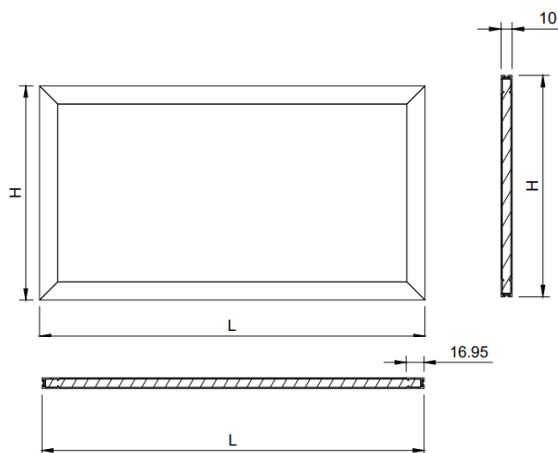
AN - Uninsulated adapter



AIZ - Insulated adapter

## Air filter G4 with frame (F-R)

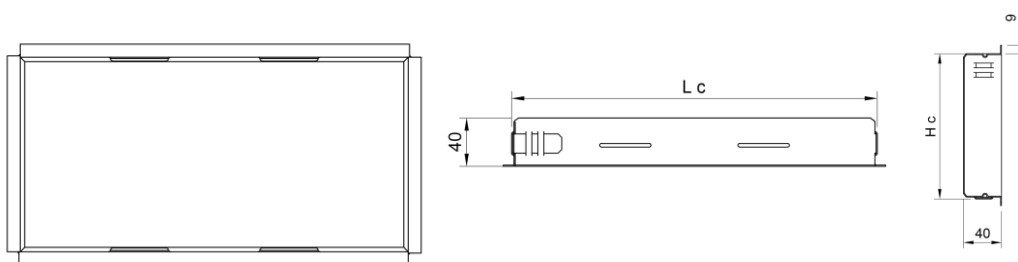
G4 air filter with aluminum frame, used for air filtration and is installed on the grille connection. The large dimensions are made in several pieces.



| L x H<br>[mm] | Air filter |     |     |     |     |     |     |     |     |      |      |      |      |      |      |      |      |      |      |      |
|---------------|------------|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|------|------|------|
|               | 100        | 200 | 300 | 400 | 500 | 600 | 700 | 800 | 900 | 1000 | 1100 | 1200 | 1300 | 1400 | 1500 | 1600 | 1700 | 1800 | 1900 | 2000 |
| 85            | 1          | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1    | 1    | 1    | 1    | 1    | 1    | 1    | 1    | 1    | 1    | 1    |
| 100           | 1          | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1    | 1    | 1    | 1    | 1    | 1    | 1    | 1    | 1    | 1    | 1    |
| 150           | -          | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1    | 1    | 1    | 1    | 1    | 1    | 1    | 1    | 1    | 1    | 1    |
| 200           | -          | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1    | 1    | 1    | 1    | 1    | 1    | 1    | 1    | 1    | 1    | 1    |
| 300           | -          | -   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1    | 2    | 2    | 2    | 2    | 2    | 2    | 3    | 3    | 3    | 3    |
| 400           | -          | -   | -   | 1   | 1   | 1   | 1   | 1   | 1   | 1    | 2    | 2    | 2    | 2    | 2    | 2    | 3    | 3    | 3    | 3    |
| 500           | -          | -   | -   | -   | 1   | 1   | 1   | 1   | 1   | 1    | 2    | 2    | 2    | 2    | 2    | 2    | 3    | 3    | 3    | 3    |
| 600           | -          | -   | -   | -   | -   | 1   | 2   | 2   | 2   | 2    | 2    | 2    | 2    | 3    | 2    | 3    | 3    | 3    | 3    | 4    |
| 700           | -          | -   | -   | -   | -   | -   | 2   | 2   | 2   | 2    | 3    | 3    | 3    | 3    | 3    | 3    | 3    | 4    | 4    | 4    |
| 800           | -          | -   | -   | -   | -   | -   | -   | 2   | 2   | 2    | 3    | 3    | 3    | 3    | 3    | 3    | 3    | 4    | 4    | 5    |
| 900           | -          | -   | -   | -   | -   | -   | -   | -   | 3   | 3    | 3    | 3    | 3    | 3    | 3    | 3    | 3    | 4    | 4    | 5    |
| 1000          | -          | -   | -   | -   | -   | -   | -   | -   | -   | 3    | 3    | 3    | 3    | 3    | 3    | 3    | 4    | 4    | 4    | 5    |

## Mounting frame (CC)

The mounting frame is used when a hidden, easy and fast installing of the grille is desired. Depending on the size required, it is made and delivered in one or more pieces.

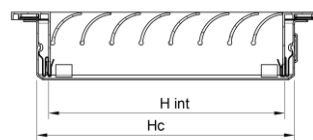
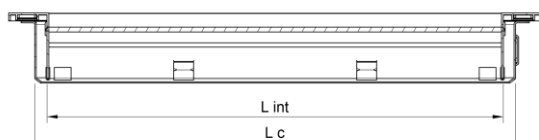


| L x H<br>[mm] | Mounting frame |     |     |     |     |     |     |     |     |      |      |      |      |      |      |      |      |      |      |      |
|---------------|----------------|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|------|------|------|
|               | 100            | 200 | 300 | 400 | 500 | 600 | 700 | 800 | 900 | 1000 | 1100 | 1200 | 1300 | 1400 | 1500 | 1600 | 1700 | 1800 | 1900 | 2000 |
| 85            | 1              | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1    | 1    | 2    | 2    | 2    | 2    | 2    | 2    | 2    | 2    | 2    |
| 100           | 1              | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1    | 1    | 2    | 2    | 2    | 2    | 2    | 2    | 2    | 2    | 2    |
| 150           | -              | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1    | 1    | 2    | 2    | 2    | 2    | 2    | 2    | 2    | 2    | 2    |
| 200           | -              | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1    | 1    | 2    | 2    | 2    | 2    | 2    | 2    | 2    | 2    | 2    |
| 300           | -              | -   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1    | 1    | 2    | 2    | 2    | 2    | 2    | 2    | 2    | 2    | 2    |
| 400           | -              | -   | -   | 1   | 1   | 1   | 1   | 1   | 1   | 1    | 1    | 2    | 2    | 2    | 2    | 2    | 2    | 2    | 2    | 2    |
| 500           | -              | -   | -   | -   | 1   | 1   | 1   | 1   | 1   | 1    | 1    | 2    | 2    | 2    | 2    | 2    | 2    | 2    | 2    | 2    |
| 600           | -              | -   | -   | -   | -   | 1   | 1   | 1   | 1   | 1    | 1    | 2    | 2    | 2    | 2    | 2    | 2    | 2    | 2    | 2    |
| 700           | -              | -   | -   | -   | -   | -   | 1   | 1   | 1   | 1    | 1    | 2    | 2    | 2    | 2    | -    | -    | -    | -    | -    |
| 800           | -              | -   | -   | -   | -   | -   | -   | 1   | 1   | 1    | 1    | 2    | 2    | 2    | 2    | -    | -    | -    | -    | -    |
| 900           | -              | -   | -   | -   | -   | -   | -   | -   | 1   | 1    | 1    | 2    | 2    | 2    | 2    | -    | -    | -    | -    | -    |
| 1000          | -              | -   | -   | -   | -   | -   | -   | -   | -   | 1    | 1    | 2    | 2    | 2    | 2    | -    | -    | -    | -    | -    |

For installation with mounting frame, the grille is equipped with clips that allow quick and easy clamping. The number of clips with which the grille is equipped depends on the size of the product.

| L x H<br>[mm] | Number of mounting clips |     |     |     |     |     |     |     |     |      |      |      |      |      |      |      |      |      |      |      |
|---------------|--------------------------|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|------|------|------|
|               | 100                      | 200 | 300 | 400 | 500 | 600 | 700 | 800 | 900 | 1000 | 1100 | 1200 | 1300 | 1400 | 1500 | 1600 | 1700 | 1800 | 1900 | 2000 |
| 85            | 2                        | 2   | 4   | 4   | 4   | 4   | 4   | 4   | 4   | 6    | 6    | 6    | 6    | 6    | 6    | 8    | 8    | 8    | 8    | 8    |
| 100           | 2                        | 2   | 4   | 4   | 4   | 4   | 4   | 4   | 4   | 6    | 6    | 6    | 6    | 6    | 6    | 8    | 8    | 8    | 8    | 8    |
| 150           | -                        | 2   | 4   | 4   | 4   | 4   | 4   | 4   | 4   | 6    | 6    | 6    | 6    | 6    | 6    | 8    | 8    | 8    | 8    | 8    |
| 200           | -                        | 2   | 4   | 4   | 4   | 4   | 4   | 4   | 4   | 6    | 6    | 6    | 6    | 6    | 6    | 8    | 8    | 8    | 8    | 8    |
| 300           | -                        | -   | 4   | 4   | 4   | 4   | 4   | 4   | 4   | 6    | 6    | 6    | 6    | 6    | 6    | 8    | 8    | 8    | 8    | 8    |
| 400           | -                        | -   | -   | 4   | 4   | 4   | 4   | 4   | 4   | 6    | 6    | 6    | 6    | 6    | 6    | 8    | 8    | 8    | 8    | 8    |
| 500           | -                        | -   | -   | -   | 6   | 6   | 6   | 6   | 6   | 6    | 6    | 6    | 8    | 8    | 8    | 8    | 10   | 10   | 10   | 10   |
| 600           | -                        | -   | -   | -   | -   | 8   | 8   | 8   | 8   | 8    | 8    | 8    | 8    | 8    | 8    | 8    | 10   | 10   | 10   | 10   |
| 700           | -                        | -   | -   | -   | -   | -   | 8   | 8   | 8   | 8    | 8    | 10   | 10   | 10   | 10   | -    | -    | -    | -    | -    |
| 800           | -                        | -   | -   | -   | -   | -   | -   | 8   | 8   | 8    | 8    | 10   | 10   | 10   | 10   | -    | -    | -    | -    | -    |
| 900           | -                        | -   | -   | -   | -   | -   | -   | -   | 8   | 8    | 8    | 12   | 12   | 12   | 12   | -    | -    | -    | -    | -    |
| 1000          | -                        | -   | -   | -   | -   | -   | -   | -   | -   | 8    | 8    | 12   | 12   | 12   | 12   | -    | -    | -    | -    | -    |

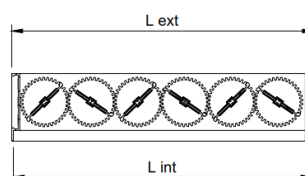
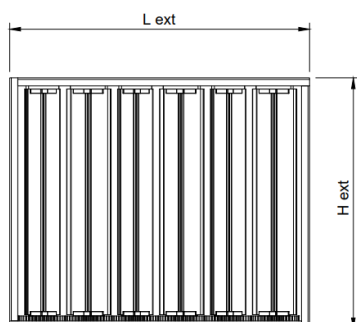
Example: SD + CC



$$L_c \times H_c = L_{int} \times H_{int} \text{ grille} + 18 \text{ mm}$$

## Opposed blade damper (OBD)

The damper is provided with opposable blades and gears, it is mounted on the grille connection.



| L x H<br>[mm] | Opposed blade damper |     |     |     |     |     |     |     |     |      |      |      |      |      |      |      |      |      |      |      |
|---------------|----------------------|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|------|------|------|
|               | 100                  | 200 | 300 | 400 | 500 | 600 | 700 | 800 | 900 | 1000 | 1100 | 1200 | 1300 | 1400 | 1500 | 1600 | 1700 | 1800 | 1900 | 2000 |
| 85            | 1                    | 1   | 1   | 1   | 1   | 1   | 2   | 2   | 2   | 2    | 2    | 2    | 3    | 3    | 3    | 3    | 3    | 4    | 4    | 4    |
| 100           | 1                    | 1   | 1   | 1   | 1   | 1   | 2   | 2   | 2   | 2    | 2    | 2    | 3    | 3    | 3    | 3    | 3    | 4    | 4    | 4    |
| 150           | -                    | 1   | 1   | 1   | 1   | 1   | 2   | 2   | 2   | 2    | 2    | 2    | 3    | 3    | 3    | 3    | 3    | 4    | 4    | 4    |
| 200           | -                    | 1   | 1   | 1   | 1   | 1   | 2   | 2   | 2   | 2    | 2    | 2    | 3    | 3    | 3    | 3    | 3    | 4    | 4    | 4    |
| 300           | -                    | -   | 1   | 1   | 1   | 1   | 2   | 2   | 2   | 2    | 2    | 2    | 3    | 3    | 3    | 3    | 3    | 4    | 4    | 4    |
| 400           | -                    | -   | -   | 1   | 1   | 1   | 2   | 2   | 2   | 2    | 2    | 2    | 3    | 3    | 3    | 3    | 3    | 4    | 4    | 4    |
| 500           | -                    | -   | -   | -   | 1   | 2   | 2   | 2   | 2   | 2    | 3    | 3    | 3    | 3    | 3    | 4    | 4    | 4    | 4    | 4    |
| 600           | -                    | -   | -   | -   | -   | 2   | 2   | 4   | 4   | 4    | 4    | 4    | 4    | 4    | 4    | 4    | 5    | 5    | 5    | 5    |

## Functional parameters

| Air flow<br>(m³/h) | L x H<br>Ak [m²] | 200 x 100 | 300 x 150 | 400 x 200 | 300 x 300 | 500 x 300 | 600 x 300 | 800 x 300 | 600 x 600 | 1000 x 600 |
|--------------------|------------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|------------|
|                    |                  | 0.0076    | 0.0189    | 0.0345    | 0.0416    | 0.0721    | 0.0915    | 0.1173    | 0.1759    | 0.2934     |
| 60                 | Veff[m/s]        | 2.2       |           |           |           |           |           |           |           |            |
|                    | ΔPt [Pa]         | 5.0       |           |           |           |           |           |           |           |            |
|                    | NR [dB(A)]       | 22.0      |           |           |           |           |           |           |           |            |
| 80                 | Veff[m/s]        | 2.9       |           |           |           |           |           |           |           |            |
|                    | ΔPt [Pa]         | 9.0       |           |           |           |           |           |           |           |            |
|                    | NR [dB(A)]       | 29.0      |           |           |           |           |           |           |           |            |
| 100                | Veff[m/s]        | 3.7       |           |           |           |           |           |           |           |            |
|                    | ΔPt [Pa]         | 14.0      |           |           |           |           |           |           |           |            |
|                    | NR [dB(A)]       | 35.0      |           |           |           |           |           |           |           |            |
| 140                | Veff[m/s]        | 5.1       | 2.1       |           |           |           |           |           |           |            |
|                    | ΔPt [Pa]         | 27.0      | 2.0       |           |           |           |           |           |           |            |
|                    | NR [dB(A)]       | 44.0      | 16.0      |           |           |           |           |           |           |            |
| 180                | Veff[m/s]        | 6.6       | 2.6       |           |           |           |           |           |           |            |
|                    | ΔPt [Pa]         | 45.0      | 3.0       |           |           |           |           |           |           |            |
|                    | NR [dB(A)]       | 51.0      | 22.0      |           |           |           |           |           |           |            |
| 200                | Veff[m/s]        | 7.3       | 2.9       | 1.6       |           |           |           |           |           |            |
|                    | ΔPt [Pa]         | 56.0      | 4.0       | 3.0       |           |           |           |           |           |            |
|                    | NR [dB(A)]       | 53.0      | 25.0      | 22.0      |           |           |           |           |           |            |
| 300                | Veff[m/s]        |           | 4.4       | 2.4       | 2.0       |           |           |           |           |            |
|                    | ΔPt [Pa]         |           | 9.0       | 6.0       | 2.0       |           |           |           |           |            |
|                    | NR [dB(A)]       |           | 36.0      | 32.0      | 22.0      |           |           |           |           |            |
| 400                | Veff[m/s]        |           | 5.9       | 3.2       | 2.7       |           |           |           |           |            |
|                    | ΔPt [Pa]         |           | 16.0      | 12.0      | 4.0       |           |           |           |           |            |
|                    | NR [dB(A)]       |           | 43.0      | 40.0      | 30.0      |           |           |           |           |            |
| 500                | Veff[m/s]        |           | 7.3       | 4.0       | 3.3       | 1.9       |           |           |           |            |
|                    | ΔPt [Pa]         |           | 25.0      | 18.0      | 7.0       | 2.0       |           |           |           |            |
|                    | NR [dB(A)]       |           | 49.0      | 46.0      | 36.0      | 24.0      |           |           |           |            |
| 600                | Veff[m/s]        |           |           |           | 4.0       | 2.3       | 1.8       | 1.4       |           |            |
|                    | ΔPt [Pa]         |           |           |           | 11.0      | 3.0       | 2.0       | 1.0       |           |            |
|                    | NR [dB(A)]       |           |           |           | 41.0      | 29.0      | 24.0      | 18.0      |           |            |
| 800                | Veff[m/s]        |           |           |           | 5.3       | 3.1       | 2.4       | 1.9       |           |            |
|                    | ΔPt [Pa]         |           |           |           | 19.0      | 6.0       | 4.0       | 2.0       |           |            |
|                    | NR [dB(A)]       |           |           |           | 48.0      | 36.0      | 32.0      | 26.0      |           |            |
| 1000               | Veff[m/s]        |           |           |           | 6.7       | 3.9       | 3.0       | 2.4       | 1.6       |            |
|                    | ΔPt [Pa]         |           |           |           | 30.0      | 10.0      | 6.0       | 4.0       | 1.0       |            |
|                    | NR [dB(A)]       |           |           |           | 54.0      | 42.0      | 38.0      | 32.0      | 21.0      |            |
| 1400               | Veff[m/s]        |           |           |           |           | 5.4       | 4.3       | 3.3       | 2.2       |            |
|                    | ΔPt [Pa]         |           |           |           |           | 20.0      | 13.0      | 7.0       | 2.0       |            |
|                    | NR [dB(A)]       |           |           |           |           | 51.0      | 46.0      | 40.0      | 29.0      |            |
| 1800               | Veff[m/s]        |           |           |           |           |           | 5.5       | 4.3       | 2.8       |            |
|                    | ΔPt [Pa]         |           |           |           |           |           | 22.0      | 12.0      | 4.0       |            |
|                    | NR [dB(A)]       |           |           |           |           |           | 53.0      | 47.0      | 36.0      |            |
| 2000               | Veff[m/s]        |           |           |           |           |           |           | 4.7       | 3.2       |            |
|                    | ΔPt [Pa]         |           |           |           |           |           |           | 15.0      | 5.0       |            |
|                    | NR [dB(A)]       |           |           |           |           |           |           | 50.0      | 39.0      |            |
| 3000               | Veff[m/s]        |           |           |           |           |           |           |           | 4.7       | 2.8        |
|                    | ΔPt [Pa]         |           |           |           |           |           |           |           | 13.0      | 1.0        |
|                    | NR [dB(A)]       |           |           |           |           |           |           |           | 49.0      | 22.0       |
| 4000               | Veff[m/s]        |           |           |           |           |           |           |           |           | 3.8        |
|                    | ΔPt [Pa]         |           |           |           |           |           |           |           |           | 1.0        |
|                    | NR [dB(A)]       |           |           |           |           |           |           |           |           | 30.0       |

The legend

Ak [m²] - The free surface

Veff [m/s] - The effective velocity of air in the grille

ΔPt [Pa] - Pressure loss

NR [dB (A)] - Noise level without room attenuation

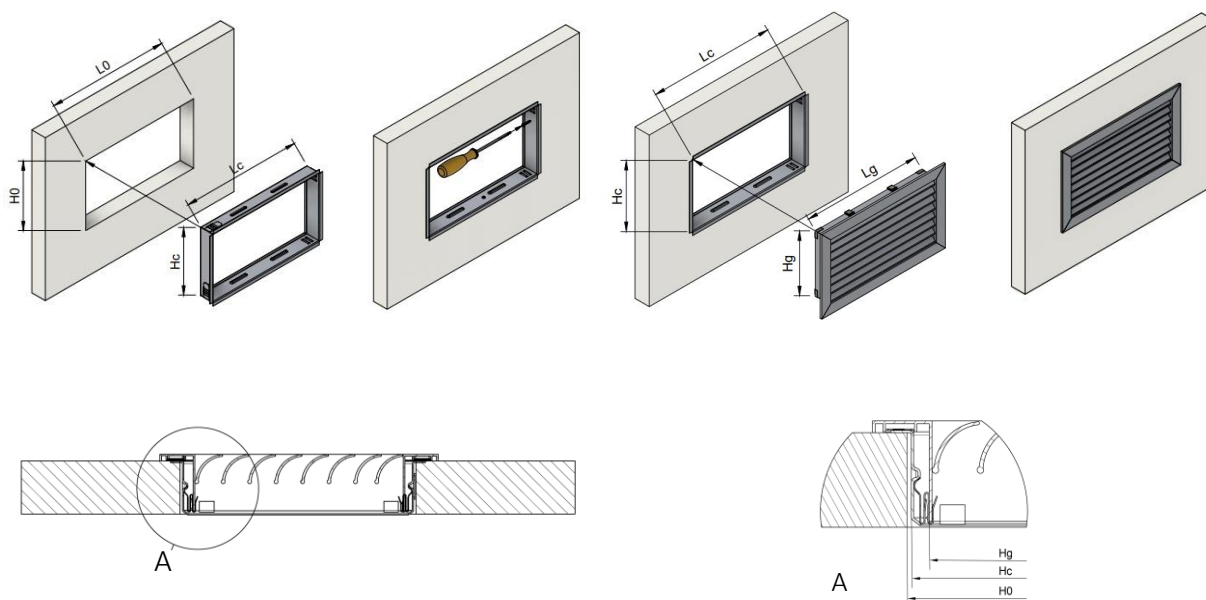
## Installation

As standard the grille is mounted by means of screws.

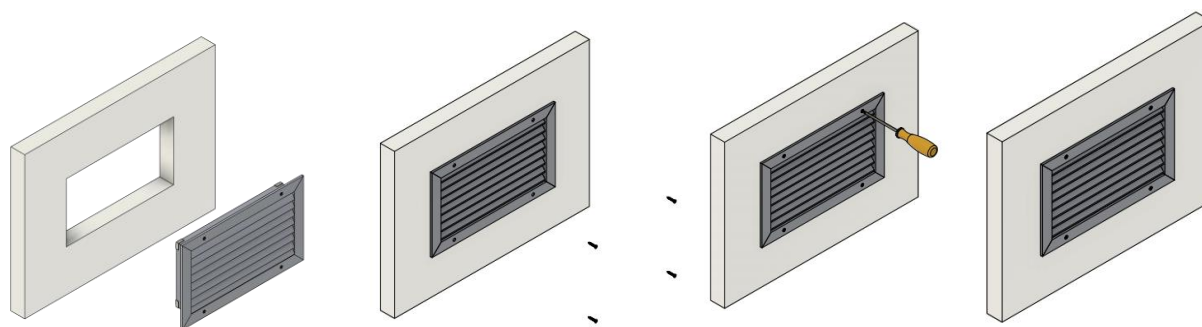
Optionally, for a hidden and easy assembly, a mounting frame can be used. The installation of the grille in the mounting frame is done by clamping.

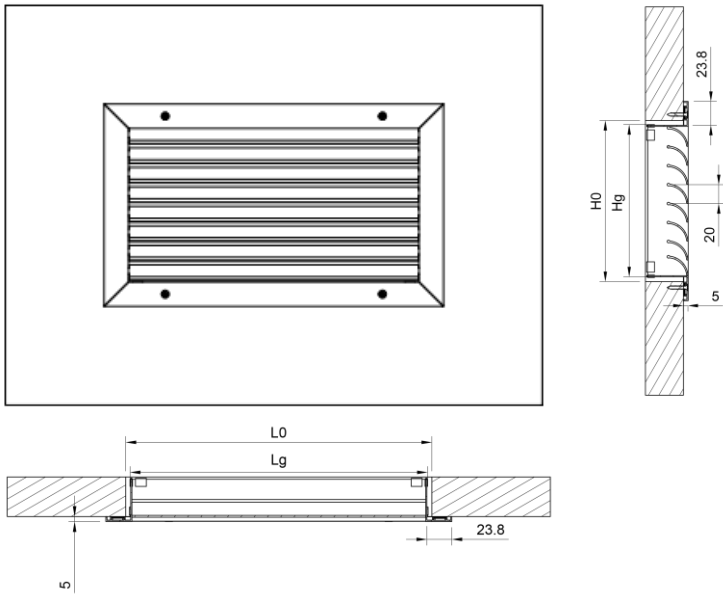
The grille with dimensions 595x595 mm (LxHext) is placed on the profile of the false suspended ceiling with size 600x600 mm (the product is made without holes).

Installation in wall or continuous ceiling with mounting frame

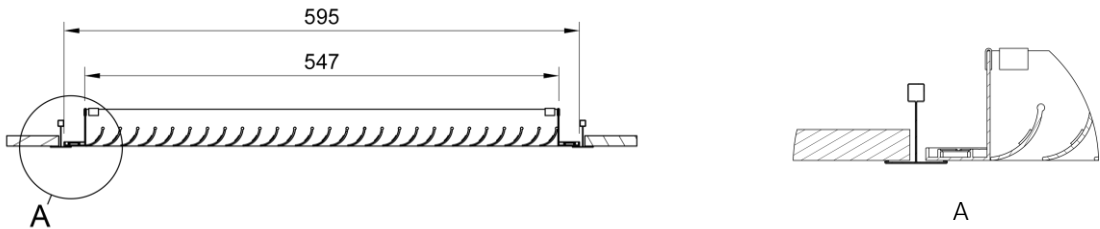


Installation in wall or continuous ceiling with screws





Installation in T-bar suspended ceiling  
SD 595X595 mm (external size)



Order code

Example on how to place an order

| Type                                | Dimensions | Accessories | Mounting | Finish |
|-------------------------------------|------------|-------------|----------|--------|
| SD                                  |            |             |          |        |
| On request                          |            |             |          |        |
| F-R - Air filter                    |            |             |          |        |
| OBD - Control damper                |            |             |          |        |
| AIZ - Insulated adapter             |            |             |          |        |
| AN - Uninsulated adapter            |            |             |          |        |
| Screws (standard)                   |            |             |          |        |
| CC - Mounting frame (optional)      |            |             |          |        |
| RAL9016                             |            |             |          |        |
| RAL...- Other RAL colors on request |            |             |          |        |
| EL - Natural anodized               |            |             |          |        |